

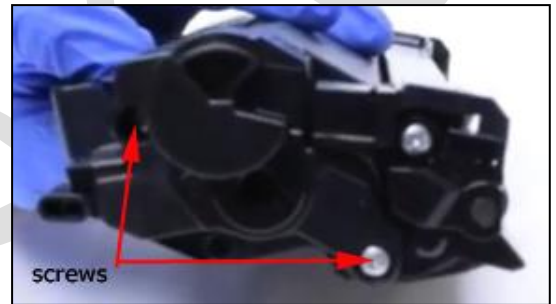
TonerKits

do-it-yourself toner refill kits

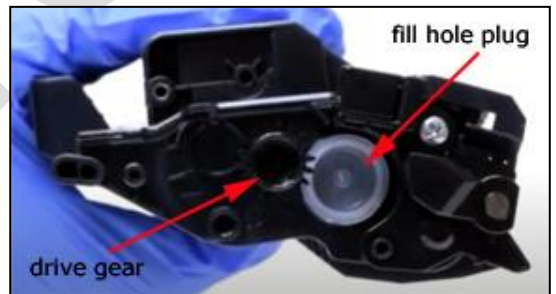
Refilling Instructions

Brother TN730/760/770/2410/2411/2420/2421/2430/2450/2460/2480

1) Remove the two screws shown in figure 1 and take off the rear end cap.



2) Carefully pull out the drive gear shown in figure 2. There is a felt seal behind the gear that may slide out as you remove the gear. Use a small flat screwdriver to push the seal back in if that happens. This seal prevents toner from leaking out so it is important that it does not get lost or damaged.



3) Use a flathead screwdriver to pry up and remove the fill hole plug shown in figure 2. Pry around the whole perimeter of the plug a little at a time to loosen it.

4) Once the fill hole plug has been removed, dump ALL the old toner out from the open fill hole. This toner is waste that has been captured from previous print cycles and should not be reused otherwise streaks may develop on your prints.

5) Shake the toner bottle well to aerate and loosen the toner. Then remove the bottle cap and install the pouring spout. Slowly pour in the new toner. Due to the design of this cartridge, we strongly recommend that the entire bottle be used when the cartridge is refilled. Once refilling is complete, reinstall the fill hole plug, drive gear and rear end cap.

6) Check the black toner roller. If there are any fingerprints on it, simply wipe it gently with a clean cloth and blow off any lint or foreign matter that may be present.

7) Gently shake the cartridge side to side to level the toner. Then reinstall it in the machine and run some test prints.

***See next page for instructions on resetting the printer.**

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Resetting the Printer

It is not necessary to replace the chip on the cartridge to reset the printer. The printer can be reset from the printer menu by entering the appropriate sequence below.

For these models:

DCP-L2510/L2550, HL-L2350/L2370/L2390, MFC-L2710

- Press MENU key
- Press UP or DOWN ARROW key
- Select GENERAL SETUP then press OK
- Press UP or DOWN ARROW key
- Select REPLACE TONER then press OK
- Press UP or DOWN ARROW key
- Select CONTINUE then press OK
- Press STOP/EXIT key

For these models:

HL-L2395, MFC-L2730

- Press SETTINGS > ALL SETTINGS > GENERAL SETUP
- Select REPLACE TONER
- Press CONTINUE
- Press HOME