

# TonerKits

## do-it-yourself toner refill kits

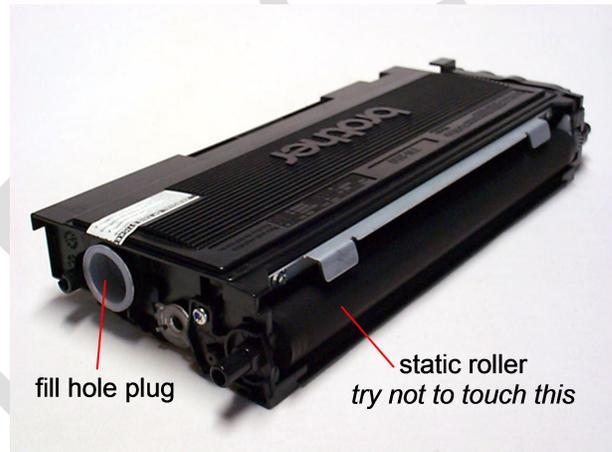
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### Standard Refill Instructions

HL2040 sf3.0

#### Brother TN350

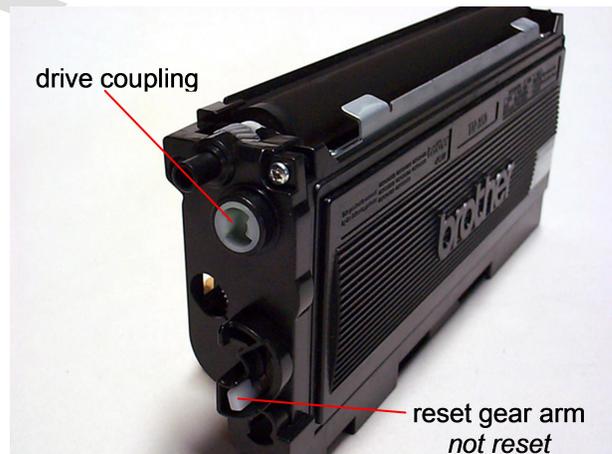
1) Use a pair of pliers to remove the fill hole plug and dump out the bulk of the old toner through the fill hole (fig-1). This is waste toner and must be completely removed or it will adversely affect the print quality.



2) Set the cartridge on the work surface with the static roller facing up (fig-2). Place a large flat blade screwdriver into the drive coupling and turn the coupling clockwise 3-4 full turns to get ALL the remaining old toner to fall to the bottom of the cartridge.

3) While keeping the static roller facing up, dump out the remaining old toner through the open fill hole.

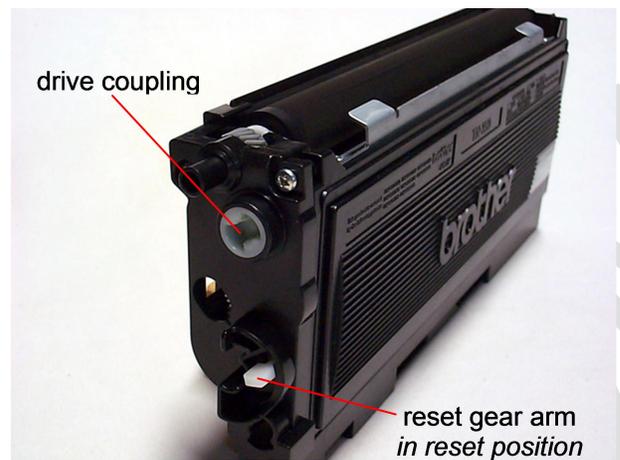
4) Once the toner has been removed, the reset gear arm must be placed into the reset position. Before doing that, read the next paragraph on moving the arm to get a feel for how it works.



Note: If installing a NEW RESET GEAR on the cartridge, skip the tips and step 5 below and use the RESET GEAR instructions for installing the gear and positioning the gear arm. Then resume with step 6 below.

Tips on moving the reset gear arm: Turning the drive coupling clockwise makes the reset gear arm move downward. Turning the drive coupling counterclockwise makes the arm move upward. Sometimes when the arm is all the way up or all the way down, the gear in the back of the arm becomes disengaged and the arm will not move when you turn the coupling. If this happens, give the arm a little push with your finger to get it started as you turn the drive coupling.

5) To place the reset gear arm into the reset position, place the cartridge back on the work surface with the static roller facing up and reinsert the screwdriver into the drive coupling (fig-3). Slowly turn the drive coupling counterclockwise raising the reset gear arm upward until it stops moving. Now the arm is in the proper position to reset the printer.



6) Shake the toner bottle well to aerate and loosen the toner. Then remove the bottle cap and install the pouring spout and slowly pour in the new toner. Because of the design of this cartridge, we strongly recommend that the entire bottle be used when the cartridge is refilled. Once refilling is complete, reinstall the fill hole plug.

7) Check the static roller. If there are any fingerprints on it, simply wipe it gently with a clean cloth and blow off any lint or foreign matter that may be present.

8) Gently shake the cartridge side to side to level the toner. Then reinstall it in the machine and run some test prints. If the printer does not reset when you reinstall the cartridge, you will have to repeat the resetting process in step 5 and redo steps 7 and 8 as well...or check the RESET GEAR instructions again if you installed a NEW RESET GEAR.

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